

1           **DIRECT-LIGHT ILLUMINATING BACKLIGHT UNIT WITH**

2           **SHIELDING MASK FOR A LIQUID CRYSTAL DISPLAY**

3    **BACKGROUND OF THE INVENTION**

4    1. Field of the Invention

5           The present invention relates to a direct-light illuminating backlight  
6    unit with shielding mask for a liquid crystal display (LCD), and more  
7    specifically to an illuminating backlight unit providing a planar light source  
8    with homogenous luminance to improve the image quality of an LCD.

9    2. Description of Related Art

10          Liquid crystal displays (LCDs) are lightweight, slim and do not emit  
11    harmful radiation, etc. so the LCD is becoming more popular than the CRT  
12    display. The LCD basically has a liquid crystal panel and an illuminating  
13    backlight unit. Since the liquid crystal panel cannot emit light, the illuminating  
14    backlight unit is a necessary element of the LCD.

15          There are two types of illuminating backlight unit, generally speaking,  
16    the edge-light backlight unit and the direct-light backlight unit. The edge-light  
17    units are generally slimmer in size. However, the direct-light units have other  
18    advantages, such as higher brightness and better brightness uniformity.

19          With reference to Fig. 7, the edge-light backlight unit comprises a  
20    tubular lamp (60), a reflective sheet (62), a light guide plate (61) and an optical  
21    assembly (not numbered). The tubular lamp (60) is mounted inside a reflector  
22    (601). The light guide plate (61) has an edge (not numbered) exposed to the  
23    tubular lamp (60). The light guide plate (61) is located between the optical  
24    assembly and the reflective sheet (62). The reflector (601) projects light

1 radiated from the tubular lamp (60) into the light guide plate (61). The light  
2 guide plate (61) is configured to transmit light from the tubular lamp (60)  
3 across the viewing area and, with the help of the reflective sheet, effectively  
4 deflect light towards the optical assembly. The optical assembly is composed of  
5 a diffuser sheet (63) and prism sheets (64) and is located between a liquid  
6 crystal panel (50) and a light guide plate (61). When the light passes through  
7 the optical assembly, the light is smeared and dispersed, and forms a uniform  
8 planar light source for the liquid crystal panel (50).

9 In the edge-light backlight unit, tubular lamp is mounted at the edge of  
10 the light guide plate so the illuminating backlight unit is slim, generally  
11 speaking. However, for large size LCDs, the edges of a light guide plate does  
12 not provide enough light entrance area for forming a bright enough planar  
13 illuminating surface. Especially for applications of a LCD TV, say for example.

14 With reference to Fig. 8, a conventional direct-light backlight unit in  
15 accordance with the prior art comprises a case (70), multiple tubular lamps (71)  
16 and a diffuser plate (72). The case (70) has a back (701) and a front opening  
17 (702). The tubular lamps (71) are mounted inside the case, and align with the  
18 back (701), as illuminating sources. The front opening (702) is covered by a  
19 diffuser plate (72) to disperse and smear the emitting light from the lamps, and  
20 to make it a homogeneous planar illuminating unit.

21 Without proper treatment with the diffuser plate (72), the lamps (71)  
22 would be clearly visible from the backlight unit. Specifically, brighter areas  
23 (not numbered) correspond to the lamps (71), and dimmer areas (not numbered)  
24 exist between adjacent lamps (71). Therefore, the diffuser plate (72) must be

1 mounted on the case (70) over the opening (702). The diffuser plate (72), like a  
2 screen, can disperse the light from multiple tubular lamps (71) evenly when the  
3 diffuser plate is far enough from the tubular lamps (71). If the diffuser plate (72)  
4 is placed too close to the lamps (71), the diffuser plate cannot disperse the light  
5 properly, thus the bright and dim areas are clearly visible. Therefore, the direct-  
6 light backlight unit cannot be made to be slim.

7 To further increase the brightness (or luminance) of the planar light  
8 source, the back (701) of the case (70) is covered with a highly reflective layer  
9 (703) to redirect part of the light that radiates backwards from the tubular lamps  
10 (71) towards the front. The reflective layer (703) does not, however,  
11 discriminatingly project light towards dimmer areas between the tubular lamps  
12 (71). With reference to Fig. 6A, the brightness difference at the front opening  
13 (702) is still obvious.

14 Thus concluding from above, the direct-light backlight units can provide  
15 large size LCDs with high brightness. However, the multiple tubular lamps  
16 (straight or looped in shape) emit light radiantly. Hence, in the viewing area on  
17 the display where is direct in front of the lamps forms a brighter region, while,  
18 area in between the lamps forms a dimmer region. The unevenly distributed  
19 brightness across the viewing area of a liquid crystal display has an adverse  
20 effect on the quality of image shown.

21 The present invention provides a direct-light illuminating backlight unit  
22 for a liquid crystal display to mitigate or obviate the aforementioned problems.

## 23 SUMMARY OF THE INVENTION

24 An objective of the present invention is to provide a planar, direct-light

1 illuminating backlight unit with homogenous brightness to increase the image  
2 quality of a liquid crystal display.

3 Another objective of the present invention is to provide a low profile,  
4 slim direct-light illuminating backlight unit.

5 Other objectives, advantages and novel features of the invention will  
6 become more apparent from the following detailed description when taken in  
7 conjunction with the accompanying drawings.

#### 8 BRIEF DESCRIPTION OF THE DRAWINGS

9 Fig. 1 is a partial cross-sectional view of a first embodiment of an  
10 illuminating backlight unit and a separated liquid crystal panel in accordance  
11 with the present invention;

12 Fig. 2 is a partial cross-sectional view of a second embodiment of an  
13 illuminating backlight unit and a separated liquid crystal panel in accordance  
14 with the present invention;

15 Fig. 3 is showing traces of light emitting from lamps as in the  
16 illuminating backlight unit of that shown in Fig. 2;

17 Fig. 4 is an illustration of a shielding mask of an illuminating backlight  
18 unit in accordance with the present invention, showing pattern of through holes  
19 for light emitting;

20 Figs. 5A to 5D are bottom views of the illuminating backlight unit with  
21 lamp arrangements in accordance with the present invention;

22 Fig. 6A is a plot of luminance across a distance perpendicular to the  
23 lamps in direction of a direct-light backlight unit without reflective protrusion  
24 on the back reflective surface;

1           Fig. 6B is a plot of luminance across a distance perpendicular to the  
2   lamps in direction of a direct-light backlight unit with reflective protrusion on  
3   the back reflective surface;

4           Fig. 7 is a cross-sectional view of an edge-light backlight unit assembly  
5   with a liquid crystal panel in accordance with the prior art; and

6           Fig. 8 is an illustration of a direct-light backlight unit in accordance  
7   with the prior art.

#### 8   DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

9           A direct-light illuminating backlight unit in accordance with the present  
10   invention uses a shielding mask to reduce brightness in the region that is  
11   immediately in front of the light-emitting sources or lamps. Therefore, the  
12   backlight unit has homogenous luminance across the viewing area.

13          With reference to Fig. 1, a first embodiment of the direct-light  
14   backlight unit in accordance with the present invention attaches to a rear face  
15   (11) of a liquid crystal panel (10). The illuminating backlight unit has a  
16   thickness (not numbered), a case (20), at least one light-emitting source (22), at  
17   least one shielding mask (30), a light emitting face (not numbered) and  
18   optionally a diffuser plate (23).

19          The case (20) has a frame (21), a back (24), and a front opening (211).  
20   The light emitting source (22) is mounted inside the case (20) align with the  
21   back (24), and a liquid crystal panel (10) is mounted in front of the illuminating  
22   backlight unit over the front opening (211) of the case (20). With further  
23   reference to Figs. 5A to 5D, the light-emitting source (22) can be a straight  
24   tubular lamp or looped tubular lamp. The looped tubular lamp can be either in

W shape, U shape, etc. On the light emitting face of a backlight unit, when the lamp (22) radiates light, the further away from the lamp has the lower illumination, thus forms uneven brighter regions (100) and dimmer regions (101). The brighter regions (100) are areas immediately in front of the lamps (22), and the dimmer regions are areas in between the lamps (101).

Each shielding mask (30) is mounted in the case (20) in front of the lamp (22). With further reference to Fig. 4, the shielding mask (30) has a pattern of opening that allow light to be emitted from the otherwise opaque mask. Wherein the region immediately in front of the lamp has smaller opening ratio and hence higher blockage to light. Furthermore, the region away from the lamp has lager opening ratio and hence lower blockage to light. Thus, the mask reduces the unevenness of luminance between the brighter region and the dimmer region. Furthermore, the opening pattern of the shielding mask could be a group of through holes. The holes (31) immediately in front of the lamp (22) are small and increase in size, as they get further away from the lamp, corresponding to a reducing incident illumination. The shielding mask (30) can be either curved or flat, and could be made of opaque material with high reflectance. The reflective inner surface of the shielding mask can reflect part of the light that come directly radiating from the lamps and recycle the light towards the back reflective layer (24) to be redirect towards the dimmer regions.

To further adjust the distribution of luminance across the light-emitting face (viewing area), a diffuser plate (23) may be mounted on the frame (21) over the front opening (211) to disperse the emitting light evenly. Therefore, the illuminating backlight unit can provide a planar light source with

1 homogenous luminance. Since the luminance differences in between the  
2 brighter areas (100) and the dimmer areas (101) on the light emitting face is  
3 decreased by the shielding mask (30), the diffuser plate (23) can be mounted  
4 closer to the lamp (22), and thus reduces the thickness of the illuminating  
5 backlight unit. In addition, a diffuser sheet (not shown) or prism sheets (not  
6 shown) can be laid on top to the diffuser plate (23) to further disperse the  
7 emitting light from the backlight unit.

8 With reference to Fig. 2, a second embodiment of the illuminating  
9 backlight unit is brighter than that of the first embodiment. The illuminating  
10 backlight unit further comprises a reflective layer (not numbered) on the  
11 bottom (24) of the case (20). The reflective layer is mounted on or formed  
12 integrally with the bottom (24) and is composed of multiple reflective  
13 protrusions (40). Each reflective protrusion (40) corresponds to a lamp (22) and  
14 has one salient (42) and two inclined faces (41). The salient (42) is aligned with  
15 the lamp (22), and each inclined face (41) project light onto an adjacent  
16 dimmer area (101). Each inclined face (41) can be a flat, concave or convex  
17 surface.

18 With reference to Fig. 3, light (L1) radiated backward from the lamp  
19 (22) and the shielding mask (30) strikes the reflective layer and radiates  
20 forward as reflected light (L2). The reflected light (L2) is projected towards the  
21 dimmer area (101) by the inclined faces (41), which increases the luminance of  
22 the dimmer area. Therefore, the light radiates from the lamp (22) can be more  
23 effectively and evenly emitting through the front opening (light-emitting face)  
24 of the case.

1           With reference to Figs. 6A and 6B, the illuminating backlight unit in  
2   accordance with the present invention uses the reflective layer, so the  
3   luminance distribution has shallower nulls than the prior art of conventional  
4   backlight.

5           Based on the forgoing description, the backlight illuminating backlight  
6   unit in accordance with the present invention uses the shielding mask to reduce  
7   the brightness of the brighter areas and to decrease the difference of luminance  
8   in between the brighter and dimmer areas. In addition, the shielding mask can  
9   further reflect a portion of the light radiated from lamp towards the brighter  
10   areas back to the reflective layer on the back and then project the reflected light  
11   towards the dimmer areas. Therefore, a homogenous luminance distribution is  
12   achieved across the light-emitting face (front opening). Further, the brightness  
13   of the emitting light is first being averaged by the shielding mask and then the  
14   reflective layer on the back, so the distance between the diffuser plate and the  
15   lamp can be reduced, and thus reduces the total thickness of the illuminating  
16   backlight unit.

17          Even though numerous characteristics and advantages of the present  
18   invention have been set forth in the foregoing description, together with details  
19   of the structure and function of the invention, the disclosure is illustrative only,  
20   and changes may be made in detail, especially in matters of shape, size, and  
21   arrangement of parts within the principles of the invention to the full extent  
22   indicated by the broad general meaning of the terms in which the appended  
23   claims are expressed.